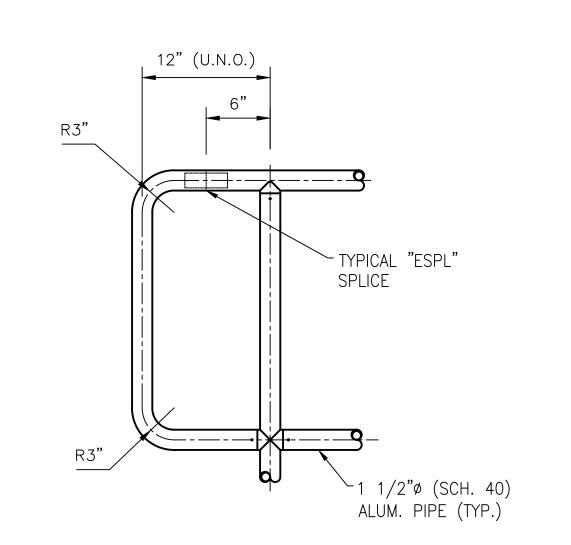


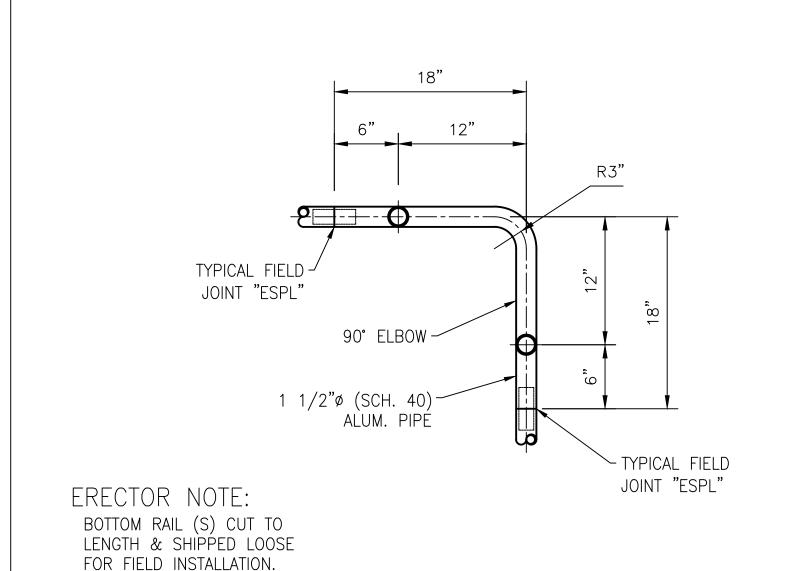
TYPICAL LEVEL RAIL CONNECTIONS

STD. TANG RAKE FITTING "BTT 40" (DEGREE WILL VARY) SHIP LOOSE (FIELD ATTACH TO POST USING #17 X 1 1/2" W/ DOME WASHER) FIELD ATTACH RAIL USING TANG LOCKING MECHANISM. STD. TANG RAKE FITTING "BTT40" (DEGREE WILL VARY) SHOP ATTACH TO POST USING (1) #17 S.S. TEK-SCREW X 1 1/2" LG. W/ DOME WASHER. FIELD ATTACH RÁIL USING TANG LOCKING MECHANISM. TOP END POST -1 1/2"ø (SCH. 40) LINE POST ALUM. PIPE (TYP.)

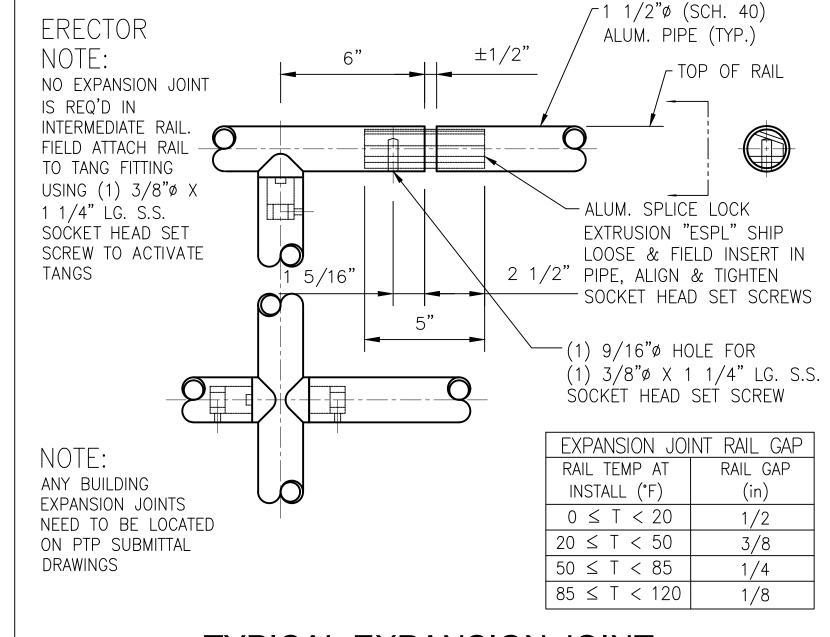
TYPICAL SLOPED RAIL CONNECTIONS



LEVEL P-END SUB-ASSEMBLE

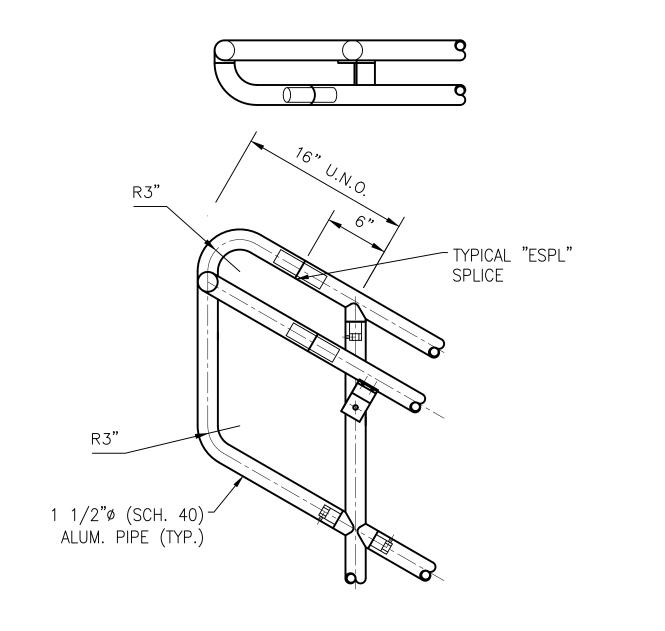


TYPICAL CORNER SUB-ASSEMBLE

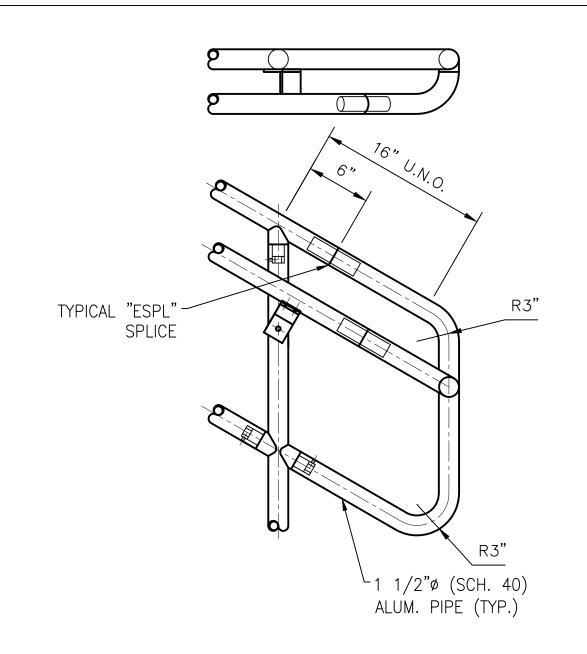


TYPICAL EXPANSION JOINT

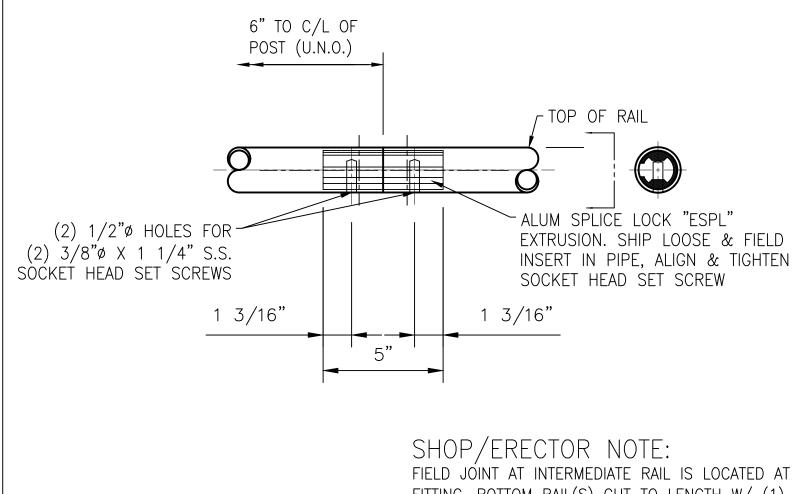
(LOCATED AT BUILDING EXPANSION JOINT & AT 24'-0" MAX. O/C)



TOP RAKE P-END SUB-ASSEMBLE

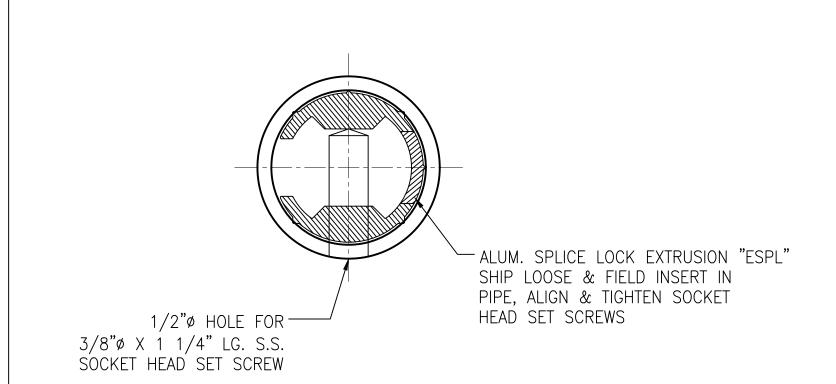


BOTTOM RAKE P-END SUB ASSEMBLE



SHOP/ERECTOR NOTE:
FIELD JOINT AT INTERMEDIATE RAIL IS LOCATED AT
FITTING. BOTTOM RAIL(S) CUT TO LENGTH W/ (1)
1/2"Ø HOLE AT ONE END AND SHIPPED LOOSE
FOR FIELD INSTALLATION. FIELD ATTACH RAIL TO
TANG FITTING USING (1) 3/8"Ø X 1 1/4" LG. S.S.
SOCKET HEAD SET SCREW TO ACTIVATE TANGS.

TYPICAL FIELD JOINT
(LOCATED AS NEEDED FOR STRUCTURAL STABILITY)



EXPANSION JOINT & FIELD SPLICE

GENERAL NOTES

- 1. ALL RAIL IS TO BE OF MECHANICAL CONSTRUCTION U.N.O..
- 2. ALL RAILS ARE TO BE FABRICATED FROM 1 1/2"ø (SCH. 40) ALUMINUM PIPE (6005A-T61 ALLOY) (U.N.O.).
- 3. ALL POSTS ARE TO BE FABRICATED FROM 1 1/2"ø (SCH. 40) ALUMINUM PIPE (6005A-T61 ALLOY) (U.N.O.).
- 4. ALL EXTRUDED COMPONENTS ARE 6005A-T61 ALLOY, CAST COMPONENTS ARE 535 ALLOY.
- 5. ALL FASTENERS (SELF TAPPING SCREWS, MACHINE BOLTS, ADHESIVE ANCHORS, ETC.) TO BE 304 STAINLESS STEEL.
- 6. ALL RAILING SURFACES IN CONTACT WITH CONCRETE OR DISSIMILAR METALS SHALL RECEIVE ONE 1/16" THICK NEOPRENE GASKET (SHIPPED LOOSE FOR FIELD ATTACHMENT)
- 7. ALL BOLTS USED TO MOUNT RAILINGS TO FLOORS, WALLS, STEEL, ETC. ARE BY PTP ENGINEERED RAILINGS
- 8. ALL KICK PLATES ("FKP" OR "SKP) SHALL BE SHIPPED LOOSE IN 24'-0" LG. STOCK LENGTHS OR SMALLER FOR FIELD CUTTING & DRILLING AS NEEDED.
- 9. ALL POSTS ARE TO BE FURNISHED CUT TO LENGTH WITH FITTINGS & MOUNTING PLATES
- ATTACHED OR SHIPPED LOOSE PER THEIR SPECIFIC DETAILS.

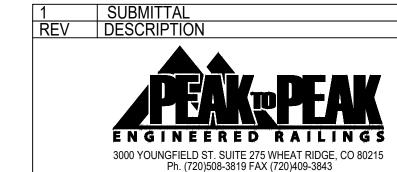
 10. PIPE FOR STRAIGHT RAIL IS FURNISHED IN UP TO 24'-0" STOCK LENGTHS FOR CUTTING &
- DRILLING AS NEEDED.
- 11. PIPE FOR CURVED RAIL IS FURNISHED SUB-ASSEMBLED IN 21'-0" (MAX). ROLLED LENGTHS FOR FIELD CUTTING & DRILLING AS NEEDED.

 ** ALL RADII MUST BE VERIFIED PRIOR TO FABRICATION **
- 12. ALL CURVED RAIL SHALL BE FABRICATED USING CURVED TOP AND INTERMEDIATE RAILS.
- 13. PIPE FOR SINGLE LINE RAIL IS FURNISHED & SHIPPED SUB-ASSEMBLED.
- 14. BENDS WITH A 3" C/L RADIUS ARE FURNISHED AS NEEDED & MUST BE FIELD CUT FOR FIELD CONDITIONS.
- 15. ALL RAIL WHEN PROPERLY INSTALLED SHALL MEET OR EXCEED OSHA REQUIREMENTS.
- 16. MAX. POST SPACING TO BE 6'-0" C/C.

CUTTING AND DRILLING AS NEEDED.

- 17. ALL RAIL IS TO BE FINISHED IN ACCORDANCE WITH THE ALUMINUM ASSOCIATION'S DESIGNATION M10C22A41 OR M12C22A41.
- 18. ALL DIMENSIONS SHOWN THROUGHOUT THIS SET ARE APPROXIMATE AND SHALL BE FIELD VERIFIED BEFORE FABRICATION AND INSTALLATION.
- 19. PIPE FOR CANTLIVER RAILING WILL SHIP LOOSE IN UP TO 24-0" STOCK LENGTHS FOR FIELD
- 20. CONCRETE ANCHOR TYPE IS HILTI HIT-RE 500 V3 ADHESIVE ANCHORS. CONCRETE STRENGTH IS ASSUMED TO BE 4000 PSI, NORMAL WEIGHT CRACKED CONCRETE.
- 21. ENSURE ALL FIELD CUTS AND FIELD DRILLED HOLES ARE CLEANED UP, FREE OF SHARP EDGES AND BURRS.

%% = SEE ERECTION DRAWINGS FOR PART NUMBER.



NOTICE TO CONTRACTOR AND ERECTOR:

BACK CHARGES FOR CORRECTIVE WORK
OR REPLACEMENT MATERIALS WILL NOT
BE ACCEPTED UNLESS AUTHORIZED BY
PEAK TO PEAK ENGINEERED RAILINGS,
INC. BEFORE SUCH COSTS ARE
INCURRED

STANDARD DETAILS

CITY, ST ALUMINUM HANDRAIL - TANG SYSTEM - SUB-ASSEMBLED

 DESIGNER
 DESIGNER
 CUSTOMER
 CUSTOMER
 DWG TITLE
 STANDARD DETAILS

 CUSTOMER JOB #
 XXXX-XX
 PRINT DATE
 3/13/2020
 ISSUE DATE
 3/13/2020
 CONTRACT NO
 DRAWING NO.

 DETAILED BY
 INT
 CHECKER
 INT
 SCALE
 NTS
 XXXX-XXX
 SD-1

